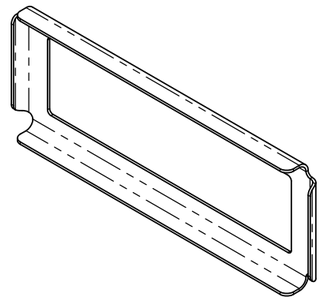
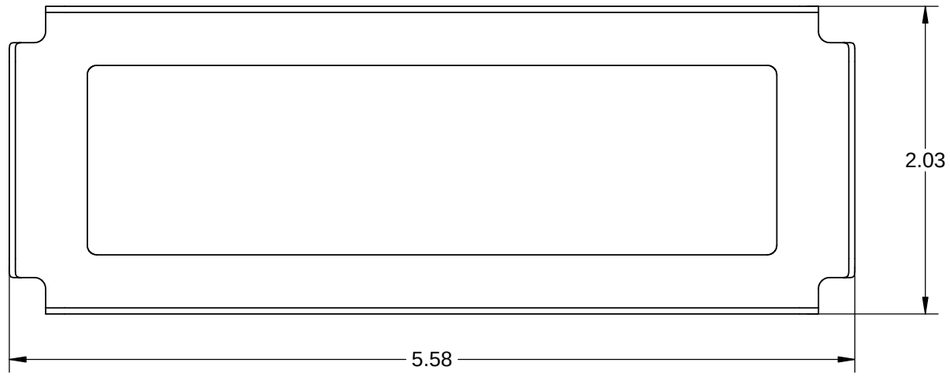
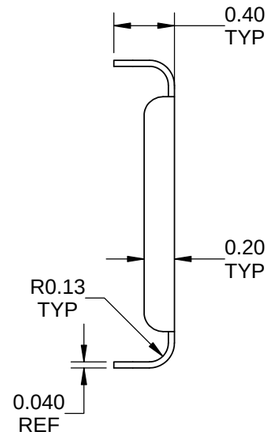





## D4647-1 DOUBLER

**PRELIMINARY ISSUE**

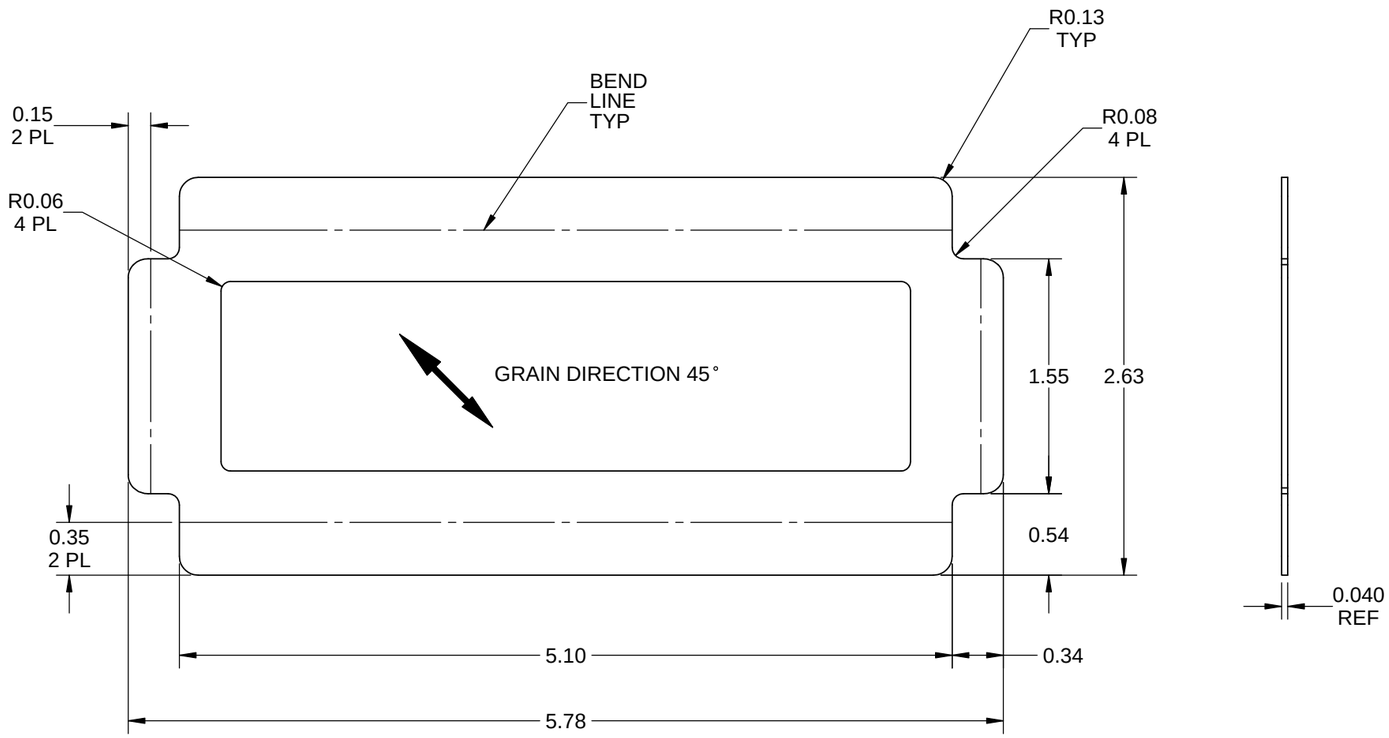
RF 12.04.04

NOTES:
1) MATERIAL: MAKE FROM D4647-1F FLAT PATTERN
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.03 lbs

| REV. | DESCRIPTION | BY | DATE |
|---|---|---|---|
| PA1 | NEW ISSUE | RF | 12.04.04 |

| | | |
|---|---|---|
| DESIGN | RF | **DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA |
| DRAWN | RF | |
| CHECKED | DC | DRAWING NO. D4647 REV. PA1 SHEET 1 OF 2 |
| MFG. APPR. | | |
| APPROVED | | TITLE DOUBLER SCALE NTS |
| DE APPR. | | |
| DATE | 12.04.04 | |

**COPYRIGHT © 2012 BY DART AEROSPACE LTD**
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.




## D4647-1F FLAT PATTERN DOUBLER

**PRELIMINARY ISSUE**

RF 12.04.04

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET 0.040 THICK
PER QQ-A-250/11 OR AMS-QQ-A-250/11
OR AMS 4025 OR AMS 4027 OR ASTM B209
REF DART SPEC M6061T6S.040
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.03 lbs

| | | | |
|---|---|---|---|
| DESIGN | RF | **DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | RF | | |
| CHECKED | DC | DRAWING NO. D4647 | REV. PA1 |
| MFG. APPR. | | | SHEET 2 OF 2 |
| APPROVED | | TITLE DOUBLER | SCALE NTS |
| DE APPR. | | | |
| DATE | 12.04.04 | | |

**COPYRIGHT © 2012 BY DART AEROSPACE LTD**
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.